

Work Order ID 57063

March 19, 2010 9:03:39 AM



Page 1

Item ID: D3723-1

Revision ID:

Item Name: Bushing

Start Date: 19/03/2010 Start Qty: 6.00

Required Date: 22/03/2010 Req'd Qty: 6.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Cust Item ID:

Customer:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3723	Rev A
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100



Lathe Conv

Conventional Lathe

CONVENTIONAL LATHE

Memo

Turn as per dwg D3723

0.00

0.00

10-03-19

8 8

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8/10/03/19

(88) 8

120



Packaging

Packaging

Identify as per dwg & Stock Location: *86*

Memo

0.00

0.00

10-3-19 88 88

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Item ID: D3723-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 19/03/2010 Start Qty: 6.00



Required Date: 22/03/2010 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24

CZ10/3/19

Picklist Print

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Work Order ID: 57063

Parent Item: D3723-1

Parent Item Name: Bushing

Comments: IPP rev. A 08.02.15 New issue EC
IPP Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:

Start Date: 19/03/2010

Required Date: 22/03/2010

Start Qty: 6.00

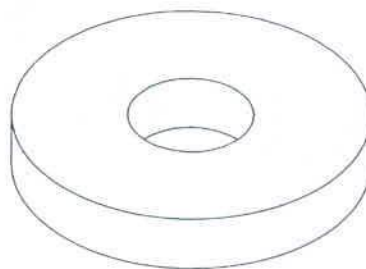
Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELNR0.750		Purchased	No			100	f	86.7315	0.1263			

Delrin Round Bar 0.75"

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	86.7315	
109183	1.84	
110962	12.26	
112418	60.9115	
112480	11.72	

Signature 03-19



D3723-1 BUSHING

NOTES:

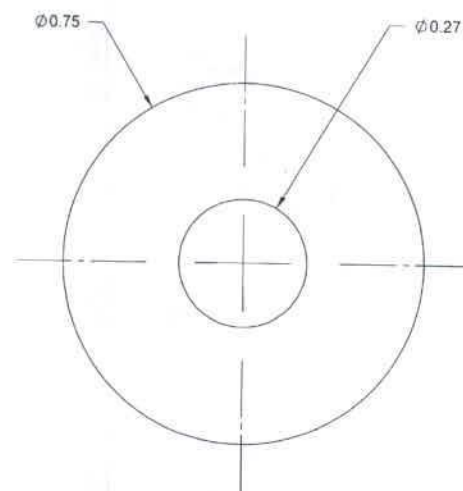
- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

A		NEW ISSUE		AJS	08.02.11
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD			
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA			
CHECKED	LE	DRAWING NO.	D3723	REV. A	
MFG. APPR.	MD	TITLE		SHEET 1 OF 2	
APPROVED	MD	BUSHING		SCALE	
DE APPR.	MD			NTS	
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RELEASED
LE 08.02.11

x6





D3723-1 BUSHING



RELEASED
08.02.11

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	M	D3723	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BUSHING	4:1
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